

# INTELLIGENT PLANNING AND SCHEDULING SYSTEMS

Manufacturing 4.0: la ricerca che serve all'impresa

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Luca Di Gaspero luca.digaspero@uniud.it

DPIA, University of Udine, Italy



#### **Business Analytics**

#### Business Analytics = Data Analytics + Intelligent Decision Making

- Focus on Quantitative methods (vs Qualitative)
- ► (Very) large data sets
- Exploits the potential value of the data (from data to knowledge)
- Aims at Smart Decision Support Systems

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#### **Evolution of Business Analytics**

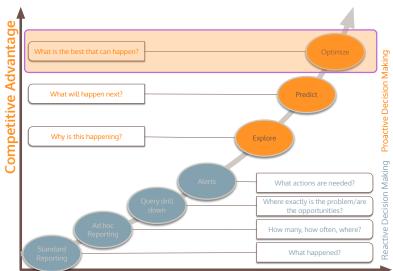
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- 2.0 Predictive Analytics: employs predictive modeling (forecast future results) "What could happen?"
- 3.0 Prescriptive Analytics: recommends decisions using optimization and simulation "What should we do?"

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Degree of Intelligence Complexity

#### SaTT Research Group

The mission of the Scheduling and Timetabling Research Group is to provide effective, robust, and scalable optimization solutions for real-world industrial problems with a temporal dimension in the fields of production planning, process scheduling, workforce management, integrated logistics, inventory management, exploiting and devising innovative intelligent methods from forefront research.

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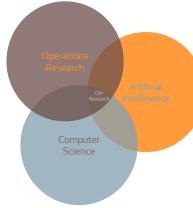
- Andrea Schaerf, full professor of Information Technology
- Luca Di Gaspero, associate professor of Information Technology
- Sara Ceschia, PostDoc
- Tommaso Urli, currently PostDoc at CSIRO, Canberra, Australia

http://satt.diegm.uniud.it

#### **Optimization Methods**

Our expertise covers a number of different optimization methods and approaches from different research fields:

- ► Local Search (AI)
- ► Constraint Programming (AI)
- Nature Inspired Computing:
   Genetic Algorithms, Ant Colony
   Optimization, Particle Swarm
   Optimization, ...
   (AI)
- ► Linear Programming (OR)
- Mixed Integer Programming (OR)
- ► Object-Oriented Frameworks (CS)



### Timetabling and Scheduling

We designed and developed research- and production/customer-level software (marked) for the following problems:

- Educational Timetabling: Examination Timetabling<sup>1</sup>, Course Timetabling<sup>1</sup>, Curriculum Design
- Workforce Planning and Scheduling: Shift Design<sup>2</sup>
  (Call-centers, Air Traffic Control), Workforce Scheduling<sup>1</sup>,
  Nurse Rostering
- Healthcare Management: Patient Admission Planning,
  Operating Room Surgical Scheduling
- Production scheduling: Steelmaking and Casting Integrated Planning and Scheduling<sup>3</sup>

 $^{\rm 1}$  EasyStaff S.r.l.,  $^{\rm 2}$  Ximes GmbH., Vienna, Austria,  $^{\rm 3}$  Danieli Automation S.p.a.

#### Logistics and Smart Mobility

- Optimized Logistics: real-world Vehicle Routing with heterogeneous carriers, Integrated Routing and Packing, Ready-Mixed Concrete Delivery<sup>4</sup>
- Smart Mobility: balancing bike sharing systems
- Healthcare logistics: integrated homecare routing and scheduling

<sup>&</sup>lt;sup>4</sup> Ateikon S.r.l.

#### Industrial Projects and Partnerships



Production Scheduling



Production Scheduling



Workforce Scheduling, Educational Timetabling



Focused Grant Program Models and metaheuristics for real-world problems in integrated logistics



Integrated Logistics



PAR-FVG Process Management



Steelmaking and Casting Planning and Scheduling



Ready-mixed Concrete Delivery

#### **PATAT 2016**

To those interestec



## Thanks for your attention

I am available for questions, follow-ups, ...